## **DEPOSITION OF (U)NCD FILMS USING HOT-FILAMENT CVD**

Paul W. May

School of Chemistry, University of Bristol, Bristol BS8 1TS, U.K.

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## **Abstract**

Ar/CH<sub>4</sub>/H<sub>2</sub> gas mixtures have been used in an attempt to deposit nanocrystalline and ultrananocrystalline diamond films using hot filament CVD. It was found that the standard gas mixtures of  $\sim 1\%$  H<sub>2</sub> in 1% CH<sub>4</sub>/Ar that are used successfully to grow UNCD films in microwave plasmas produce <u>no</u> film growth in a HF system. This is due to the carbon content of the gas being adsorbed onto the filament producing a thick graphitic covering, which rapidly reduces the efficiency of the filament inhibiting film growth. Increasing the H<sub>2</sub> content in the gas mixture improves the situation, but NCD was grown successfully only for H<sub>2</sub> concentrations above 40%, which more closely resemble the gas mixtures used for conventional microcrystalline CVD. These results will be discussed in terms of the implications for growth mechanisms of (U)NCD.